



Manufacturer of TFE-O-SIL<sup>®</sup> O-Rings & Gaskets Since 1976  
FEP & PFA Encapsulated Silicone, Flouroelastomer & EPDM

## EPDM – 70 DUROMETER

*ASTM D2000 M3BA710 A14 B14 C12 F19*  
*FDA Conforming – Title 21 CFR 177.2600*

Original Properties	ASTM D2000 Test Method	Requirement	Result
Durometer, Shore A	D2240	70 ± 5	73
Tensile strength, psi	D 412	1450	1500
Elongation, %	D 412	250	310

### Heat Aged 70 Hours @ 100°C (212°F)

Durometer change, pts., max.	D2240	± 10	+ 1
Tensile change, %, max.	D 573	- 25	- 4
Elongation change, %, max.	D 573	- 25	-21

### Compression Set 22 Hours @ 70°C (158°F)

% of original deflection, max.	D 395	25	10
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### Low Temperature Brittleness

3 minutes @ -55°C	D2137	non-brittle	Pass
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Temperature Range °C (°F)                      -54° to + 150°C (-65° to + 300°F)



## Temperature Information - EPDM O-Rings and Adhesives

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The service temperature range of the EPDM elastomer conforming to the USP Class VI requirements is: **-65° to +300° F**

Regarding the adhesive used to bond the ends of the cord:

1. The USP Class VI approved adhesive will lose tensile strength as the service temperature increases. It will lose 50% of its tensile strength at 212° F and up to 75% of its tensile at its upper service temperature of 300° F.
2. If our standard FDA approved adhesive were used, at least 75% of its tensile strength would be maintained at the elastomer upper service limit of 300° F.

Summary:

In order for the elastomer and adhesive to be USP Class VI approved, there would be a compromise in the tensile strength of the joint at elevated temperature (175° F and above). If the integrity of the joint is critical, and service temperatures will exceed 212° F, we would suggest using our standard FDA adhesive.

**If the USP Class VI approval is required in its entirety, the maximum recommended service temperature for our EPDM vulcanized O-Rings would be +225°F**

